

SPRING LOADED HOLDERS



IMPROVE THE QUALITY OF PROJECTION TYPE WELDS
 AND WELDS ON MATERIALS WITH LIMITED PLASTIC RANGES

Tipaloy's low inertia (fast follow-up) holders are designed for easy maintenance. Adjustments for different pressure ranges can be made by simply changing the external spring. Taper changes are made by replacing the threaded adapter.

A solid electrical connection is ensured on all current carrying members through the use of clamp and bolted connections good for the life of the product. There are no sliding type connections which can create wear related problems.

These units can be ganged together for multiple spot or projection welding applications. For use with offset electrodes, add "NR" at the end of the part number for a non-rotating holder.

The T-3300 Series holders are supplied ready to use. Simply add your electrodes. Each unit is supplied with a DFF-600MCM-12" cable, a stationary and sliding water tube, and either an AP-H24B-7 (4 RW) or AP-H25B-7 (5 RW) threaded adapter. Other cables and adapters are available at an additional cost. Each unit is supplied with complete instructions for optimum use.

Please call Tipaloy for additional information on our low inertia holders or any of your resistance welding requirements.

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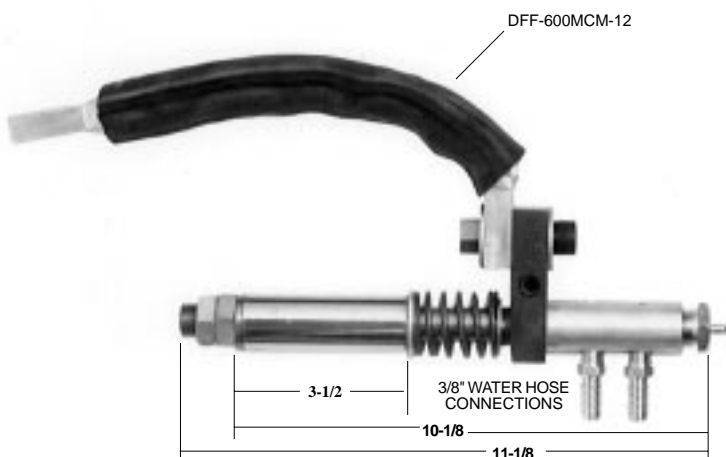
(LOW INERTIA)

Part Number	Barrel Dia.	Taper
T-3314-*	1	4 RW
T-3324-*	1-1/4	Taper
T-3334-*	1-1/2	(#1 MT)
T-3315-*	1	5 RW
T-3325-*	1-1/4	Taper
T-3335-*	1-1/2	(#2 MT)

* Specify one of the following:

4	= 400 Pound Spring
7	= 700 Pound Spring
10	= 1,000 Pound Spring

NOTE - For a non-rotating unit for use with offset tips, add "NR" at the end of the part number when ordering.



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